

WHAT IS CLAIMED IS:

- 1                   1.       A method of depositing a silica glass insulating film over a  
2       substrate, the method comprising:  
3                    exposing the substrate to a silicon-containing reactant introduced into a  
4       chamber in which the substrate is disposed such that one or more layers of the silicon-  
5       containing reactant are adsorbed onto the substrate;  
6                    purging or evacuating the chamber of the silicon-containing reactant;  
7                    converting the silicon-containing reactant into a silica glass insulating  
8       compound by exposing the substrate to oxygen radicals formed from a second reactant  
9       while biasing the substrate to promote a sputtering effect; and  
10                  repeating the exposing, purging/evacuating and exposing sequence a  
11       plurality of times.
- 1                   2.       The method of claim 1 wherein an average atomic mass of all  
2       atomic constituents in the second reactant is less than or equal to an average atomic  
3       mass of oxygen.
- 1                   3.       The method of claim 1 wherein the silicon-containing reactant is  
2       a silane family member having a formula of  $\text{Si}_n\text{H}_{2n+2}$ .
- 1                   4.       The method of claim 3 wherein the second reactant consists of  
2       molecular oxygen ( $\text{O}_2$ ).
- 1                   5.       The method of claim 1 wherein the second reactant consists of  
2       molecular oxygen ( $\text{O}_2$ ) and a sputtering agent.
- 1                   6.       The method of claim 5 wherein the sputtering agent consists of  
2       molecular hydrogen ( $\text{H}_2$ ).
- 1                   7.       The method of claim 5 wherein the light weight sputtering agent  
2       comprises molecular hydrogen ( $\text{H}_2$ ) and/or helium.
- 1                   8.       The method of claim 1 wherein the oxygen radicals are generated  
2       by forming a plasma within the chamber.

1                   9.       The method of claim 1 wherein the oxygen radicals are generated  
2 by forming a plasma in a remote plasma chamber.

1                   10.      The method of claim 1 wherein the chamber is evacuated of the  
2 silicon-containing reactant prior to exposing the substrate to oxygen radicals.

1                   11.      The method of claim 1 wherein the chamber is purged of the  
2 silicon-containing reactant by flowing a gas that is chemically inert to silica glass into  
3 the chamber.

1                   12.      The method of claim 1 wherein the chamber is purged of the  
2 silicon-containing reactant by flowing an oxygen source into the chamber.

1                   13.      The method of claim 8 wherein energy is applied to the chamber  
2 to form a plasma from the second reactant while biasing the substrate and wherein no  
3 plasma is formed while the substrate is exposed to the silicon-containing reactant.

1                   14.      The method of claim 1 further comprising doping the silica glass  
2 film with a dopant.

1                   15.      A method of depositing a silica glass insulating film over a  
2 substrate having a gap formed between two adjacent raised features, the gap having a  
3 bottom surface and a sidewall surface, the method comprising:  
4                   exposing the substrate to a silicon-containing reactant introduced into a  
5 chamber in which the substrate is disposed such that one or more layers of the  
6 silicon-containing reactant are adsorbed onto the substrate;  
7                   purging or evacuating the chamber of the silicon-containing reactant;  
8                   converting the silicon-containing reactant into a silica glass insulating  
9 compound by exposing the substrate to a plasma formed from a second reactant  
10 comprising oxygen atoms while biasing the substrate to promote a sputtering effect,  
11 wherein an average atomic mass of all atomic constituents in the second reactant is less  
12 than or equal to an average atomic mass of oxygen; and  
13                   repeating the exposing, purging/evacuating and exposing sequence a  
14 plurality of times;

15                    wherein the substrate is maintained at a temperature between 300-800°C  
16    during growth of the silica glass film and wherein the silica glass film grows up from  
17    the bottom surface of the gap at a rate greater than it grows inward on the sidewall  
18    surface of the gap.